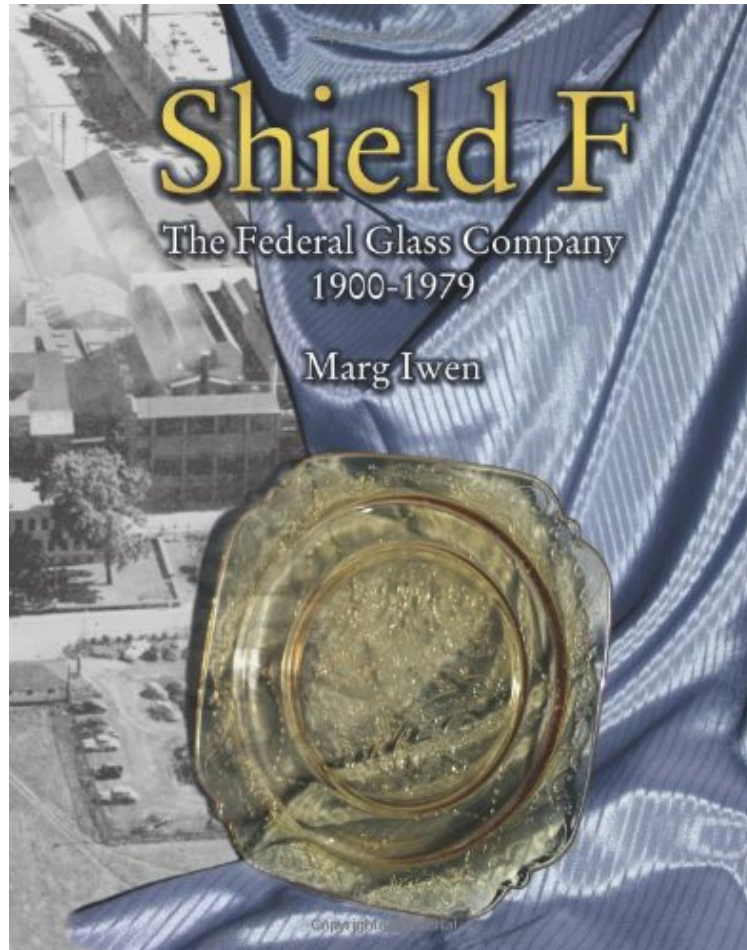


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## Shield F: The Federal Glass Company 1900-1979

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